

Stress intensity factor for multiple cracks in bonded dissimilar materials using hypersingular integral equations



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ARTICLE INFO

Article history:

Received 30 July 2018

Revised 26 February 2019

Accepted 1 April 2019

Available online 8 April 2019

Keywords:

Multiple cracks

Dissimilar materials

Hypersingular integral equation

Stress intensity factors

ABSTRACT

This paper deals with the multiple inclined or circular arc cracks in the upper half of bonded dissimilar materials subjected to shear stress. Using the complex variable function method, and with the help of the continuity conditions of the traction and displacement, the problem is formulated into the hypersingular integral equation (HSIE) with the crack opening displacement function as the unknown and the tractions along the crack as the right term. The obtained HSIE are solved numerically by utilising the appropriate quadrature formulas. Numerical results for multiple inclined or circular arc cracks problems in the upper half of bonded dissimilar materials are presented. It is found that the nondimensional stress intensity factors at the crack tips strongly depends on the elastic constants ratio, crack geometries, the distance between each crack and the distance between the crack and boundary.

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1. Introduction

The emergence of cracks jeopardises the strength, hence makes failures or reduce the service life of materials and structures. The investigations of the related problems have resulted in a considerable number of research works, both theoretical and experimental, treating various type of cracks and materials encountered in practice. The mathematical modelling and formulation for cracks problems subjected to remote stress have been treated by many authors; in infinite plane [1–4], in half plane [5–9] and in bonded dissimilar materials [10–14].

Chen [10] calculated the nondimensional stress intensity factor (SIF) for two inclined cracks in the upper half of bonded dissimilar materials subjected to shear stress by using Fredholm integral equations with density distributions as an undetermined function. A logarithmic singular integral equation was formulated by using the complex potential method to solve a circular arc crack problem in the upper half of bonded dissimilar materials [11]. The continuous distributions of the body force along the cracks were used in finding the solution of an arbitrary array of cracks subjected to remote tension and

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shear, excluding the cracks at the interface [12] and including the crack at the interface [13] in bonded dissimilar materials. The complex stress function was used to investigate the accuracy of the stress intensity debonding fracture of bonded dissimilar materials [14]. The proportional crack opening displacements were used in obtaining the SIF for two-dimensional interface cracks, three-dimensional penny-shaped cracks and circumferential surface cracks in bonded dissimilar materials [15]. The interface cracks in bonded dissimilar materials was formulated using complex variable techniques by considering the interfacial crack fields and singularities at dissimilar materials interfaces [16]. The boundary element method and the extended finite element method were used to analyze the linear elastic fracture of the interface cracks problems in bonded dissimilar materials [17]. Li and Viola [18] described the analytical solution of the finite central straight crack along the plane interface between two bonded dissimilar materials based on the complex potential technique. The effect of Poisson's ratio on the SIF for interface crack in bonded dissimilar materials was investigated by Ghajar et al. [19]. SIF for the collinear interface cracks between bonded dissimilar materials was calculated by combining two solutions which were the solution for the inner and the outer collinear cracks [20]. Mousavi and Aliha [21] numerically investigated the fracture parameters of a center interface crack in bonded dissimilar materials subjected to biaxial tensile loading by using finite element over deterministic method. The effect of interaction between an interfacial main crack and a subinterfacial microcrack in bonded dissimilar materials was analyzed by using finite element method [22]. Complex variable function method was used to solve the crack problems in bonded dissimilar materials [23–25].

In this paper, we formulate the cracks problems in bonded dissimilar materials subjected to remote stress in terms of hypersingular integral equations (HSIEs). Numerical results are presented to exhibit the efficiency and accuracy of the current method.

2. Problem formulation

Fundamental equations of complex variable function method can be found in Muskhelishvili [26]. The stress components ($\sigma_x, \sigma_y, \sigma_{xy}$), the resultant force function f with components X and Y , and the displacements (u, v) are related to the complex potential functions $\Phi(z) = \phi'(z)$ and $\Psi(z) = \psi'(z)$ as follows:

$$\begin{aligned} \sigma_x + \sigma_y &= 4\text{Re}\phi'(z) \\ \sigma_y - i\sigma_{xy} &= 2\text{Re}\phi'(z) + z\overline{\phi''(z)} + \overline{\psi'(z)} \\ \sigma_y - \sigma_x + 2i\sigma_{xy} &= 2[\bar{z}\Phi'(z) + \Psi(z)] \end{aligned} \tag{1}$$

$$f = -Y + iX = \phi(z) + z\overline{\phi'(z)} + \overline{\psi(z)} \tag{2}$$

$$2G(u + iv) = \kappa\phi(z) - z\overline{\phi'(z)} - \overline{\psi(z)} \tag{3}$$

where G is shear modulus of elasticity, $\kappa = 3 - 4\nu$ for plane strain, $\kappa = (3 - \nu)/(1 + \nu)$ for plane stress and ν is Poisson's ratio and a bar over a function denotes the conjugated value. A derivative in a specified direction (DISD) is defined for two analytic functions $f(z)$ and $g(z)$, as follows

$$\frac{d}{dz}\{f(z)\overline{g(z)}\} = f'(z)\overline{g(z)} + f(z)\overline{g'(z)} \frac{d\bar{z}}{dz} \tag{4}$$

Applying (4) into Eq. (2) yields

$$J(z) = \frac{d}{dz}\{-Y + iX\} = \phi'(z) + \overline{\phi'(z)} + \frac{d\bar{z}}{dz}\left[z\overline{\phi''(z)} + \overline{\psi'(z)}\right] = N + iT \tag{5}$$

where J denotes the traction along the segment $\overline{z, z + dz}$ with its normal and tangential components are N and T , respectively.

Complex potentials for the crack L in an infinite plane modelled by the distribution of crack opening displacement (COD) function $g(t)$ can be expressed by Aridi et al. [27]

$$\phi(z) = \frac{1}{2\pi} \int_L \frac{g(t)dt}{t - z}, \psi(z) = \frac{1}{2\pi} \int_L \frac{\overline{g(t)}dt}{t - z} + \frac{1}{2\pi} \int_L g(t) \left(\frac{d\bar{t}}{t - z} - \frac{\bar{t}dt}{(t - z)^2} \right) \tag{6}$$

where $g(t)$ is defined by

$$g(t) = \frac{2G}{i(\kappa + 1)} \left[(u(t) + iv(t))^+ - (u(t) + iv(t))^- \right], \tag{7}$$

$(u(t) + iv(t))^+$ and $(u(t) + iv(t))^-$ denote the displacements at point t of the upper and lower crack faces, respectively.

For cracks in bonded dissimilar materials, we apply the modified complex potentials (MCP) of the form [11]:

$$\phi_1(z) = \phi_{1p}(z) + \phi_{1c}(z), \psi_1(z) = \psi_{1p}(z) + \psi_{1c}(z) \tag{8}$$

where $\phi_{1p}(z)$ and $\psi_{1p}(z)$ are the principal parts and $\phi_{1c}(z)$ and $\psi_{1c}(z)$ are the complementary parts of complex potentials. The complex potentials for the lower plane are $\phi_2(z)$ and $\psi_2(z)$. The traction and displacement continuity conditions are

$$\left[\phi_1(t) + t\overline{\phi_1'(t)} + \overline{\psi_1(t)} \right]^+ = \left[\phi_2(t) + t\overline{\phi_2'(t)} + \overline{\psi_2(t)} \right]^-, t \in L \tag{9}$$

$$G_2 \left[\kappa_1 \phi_1(t) - t \overline{\phi_1'(t)} - \overline{\psi_1(t)} \right]^+ = G_1 \left[\kappa_2 \phi_2(t) - t \overline{\phi_2'(t)} - \overline{\psi_2(t)} \right]^-, t \in L \tag{10}$$

Applying Eq. (8) into Eqs. (9) and (10), the following expressions are obtainable:

$$\begin{aligned} \phi_{1c}(z) &= \beta_1 \left[z \overline{\phi_{1p}'(z)} + \overline{\psi_{1p}(z)} \right] \\ \psi_{1c}(z) &= \beta_2 \overline{\phi_{1p}(z)} - \beta_1 \left[z \overline{\phi_{1p}'(z)} + z^2 \overline{\phi_{1p}''(z)} + z \overline{\psi_{1p}'(z)} \right] \\ \phi_2(z) &= (1 + \beta_2) \phi_{1p}(z) \\ \psi_2(z) &= (\beta_1 - \beta_2) z \overline{\phi_{1p}'(z)} + (1 + \beta_1) \psi_{1p}(z) \end{aligned} \tag{11}$$

where $\overline{\phi_{1p}(z)} = \overline{\phi_{1p}(\bar{z})}$, and β_1, β_2 are bi-elastic constants defined as

$$\beta_1 = \frac{G_2 - G_1}{G_1 + \kappa_1 G_2}, \quad \beta_2 = \frac{\kappa_1 G_2 - \kappa_2 G_1}{G_2 + \kappa_2 G_1}.$$

For a crack in the upper half of bonded dissimilar materials, applying Eq. (6) into (5) and letting point z approaches t_0 on the crack and changing $d\bar{z}/dz$ into $d\bar{t}_0/dt_0$, yields the principal part of the traction as follow

$$(N(t_0) + iT(t_0))_{1p} = \frac{1}{\pi} \int_L \frac{g(t) dt}{(t - t_0)^2} + \frac{1}{2\pi} \int_L A_1(t, t_0) g(t) dt + \frac{1}{2\pi} \int_L A_2(t, t_0) \overline{g(t)} dt \tag{12}$$

where

$$\begin{aligned} A_1(t, t_0) &= \frac{1}{(t - t_0)^2} \left[\frac{(t - t_0)^2}{(\bar{t} - \bar{t}_0)^2} \frac{d\bar{t}}{dt} \frac{d\bar{t}_0}{dt_0} - 1 \right] \\ A_2(t, t_0) &= \frac{t - t_0}{(\bar{t} - \bar{t}_0)^3} \left[\frac{(\bar{t} - \bar{t}_0)}{(t - t_0)} \left(\frac{d\bar{t}}{dt} + \frac{d\bar{t}_0}{dt_0} \right) - 2 \frac{d\bar{t}}{dt} \frac{d\bar{t}_0}{dt_0} \right]. \end{aligned}$$

For the complementary part, substituting Eq. (11) into (5) and applying (6), and letting the point z approaches t_0 on the crack and changing $d\bar{z}/dz$ by $d\bar{t}_0/dt_0$ gives

$$(N(t_0) + iT(t_0))_{1c} = \frac{1}{2\pi} \int_L \left(B_1(t, t_0) + B_2(t, t_0) \frac{d\bar{t}}{dt} \right) g(t) dt + \frac{1}{2\pi} \int_L \left(B_2(t, t_0) + B_3(t, t_0) \frac{d\bar{t}}{dt} \right) \overline{g(t)} dt \tag{13}$$

where

$$\begin{aligned} B_1(t, t_0) &= \beta_1 \left[\frac{1}{(t - \bar{t}_0)^2} + \frac{2(\bar{t}_0 - \bar{t})}{(t - \bar{t}_0)^3} + \frac{d\bar{t}_0}{dt_0} \left(\frac{2(2t_0 - 3\bar{t}_0 + \bar{t})}{(t - \bar{t}_0)^3} - \frac{6(\bar{t}_0 - \bar{t})(\bar{t}_0 - t_0)}{(t - \bar{t}_0)^4} - \frac{1}{(t - \bar{t}_0)^2} \right) \right] + \beta_2 \frac{d\bar{t}_0}{dt_0} \frac{1}{(t - \bar{t}_0)^2} \\ B_2(t, t_0) &= \beta_1 \left[\frac{1}{(\bar{t} - t_0)^2} + \frac{1}{(t - \bar{t}_0)^2} + \frac{d\bar{t}_0}{dt_0} \left(-\frac{1}{(t - \bar{t}_0)^2} - \frac{2(\bar{t}_0 - t_0)}{(t - \bar{t}_0)^3} \right) \right] \\ B_3(t, t_0) &= \beta_1 \left(\frac{1}{(\bar{t} - t_0)^2} + \frac{2(t_0 - t)}{(\bar{t} - t_0)^3} \right). \end{aligned}$$

Combining the principle (12) and complementary (13) parts of complex potentials, we obtain the HSIE for a crack in the upper half of bonded dissimilar materials as follows

$$(N(t_0) + iT(t_0)) = \frac{1}{\pi} \int_L \frac{g(t) dt}{(t - t_0)^2} + \frac{1}{2\pi} \int_L D_1(t, t_0) g(t) dt + \frac{1}{2\pi} \int_L D_2(t, t_0) \overline{g(t)} dt \tag{14}$$

where

$$\begin{aligned} D_1(t, t_0) &= A_1(t, t_0) + B_1(t, t_0) + B_2(t, t_0) \frac{d\bar{t}}{dt} \\ D_2(t, t_0) &= A_2(t, t_0) + B_2(t, t_0) + B_3(t, t_0) \frac{d\bar{t}}{dt}. \end{aligned}$$

Now consider two cracks L_1 and L_2 in the upper half of bonded dissimilar materials with remote tension $\sigma_x^\infty = p$ (Fig. 1(a)). By applying the superposition principle with the summation of an elastic bonded dissimilar materials with remote tension $\sigma_x^\infty = p$ (Fig. 1(b)), crack problems with loading on the crack faces of L_1 (Fig. 1(c)) and L_2 (Fig. 1(d)) we obtain

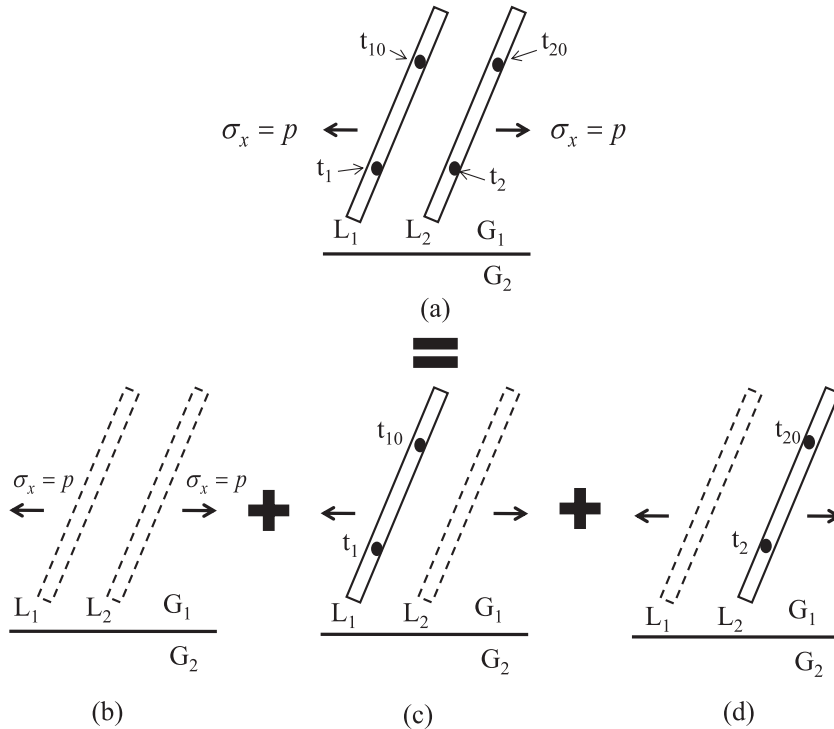


Fig. 1. Principle of superposition for the solution of two cracks problem in bonded dissimilar materials.

the HSIE for two cracks as

$$\begin{aligned}
 (N(t_{j0}) + iT(t_{j0}))_j &= \frac{1}{\pi} \int_{L_j} \frac{g_j(t_j) dt_j}{(t_j - t_{j0})^2} + \frac{1}{2\pi} \int_{L_j} D_1(t_j, t_{j0}) g_j(t_j) dt_j \\
 &+ \frac{1}{2\pi} \int_{L_j} D_2(t_j, t_{j0}) \overline{g_j(t_j)} dt_j + \frac{1}{\pi} \int_{L_k} \frac{g_k(t_k) dt_k}{(t_k - t_{j0})^2} \\
 &+ \frac{1}{2\pi} \int_{L_k} D_1(t_k, t_{j0}) g_k(t_k) dt_k + \frac{1}{2\pi} \int_{L_k} D_2(t_k, t_{j0}) \overline{g_k(t_k)} dt_k
 \end{aligned} \tag{15}$$

where $j, k = 1, 2$ ($j \neq k$) and

$$\begin{aligned}
 D_1(t_j, t_{j0}) &= A_1(t_j, t_{j0}) + B_1(t_j, t_{j0}) + B_2(t_j, t_{j0}) \frac{d\bar{t}_j}{dt_j} \\
 D_2(t_j, t_{j0}) &= A_2(t_j, t_{j0}) + B_2(t_j, t_{j0}) + B_3(t_j, t_{j0}) \frac{d\bar{t}_j}{dt_j} \\
 D_1(t_k, t_{j0}) &= A_1(t_k, t_{j0}) + B_1(t_k, t_{j0}) + B_2(t_k, t_{j0}) \frac{d\bar{t}_k}{dt_k} \\
 D_2(t_k, t_{j0}) &= A_2(t_k, t_{j0}) + B_2(t_k, t_{j0}) + B_3(t_k, t_{j0}) \frac{d\bar{t}_k}{dt_k}.
 \end{aligned}$$

In Eq. (15), the first three integrals on the right hand side represent the traction influence on crack L_1 caused by COD $g_1(t_1)$ on crack L_1 . The next three integrals represent the traction influence on crack L_1 caused by COD $g_2(t_2)$ on crack L_2 .

If $G_2 = 0$, then $\beta_1 = \beta_2 = -1$, Eqs. (14) and (15) reduce to the HSIEs for the single and multiple cracks in a half plane elasticity [5], respectively. If $G_1 = G_2$, then $\beta_1 = \beta_2 = 0$, Eqs. (14) and (15) reduce to the HSIEs for the single and multiple cracks in an infinite plane [28], respectively.

In order to solve the HSIEs (14) and (15), we map the function $g_j(t_j)$ on a real axis s with an interval $2a$ as follows:

$$g_j(t_j)|_{t_j=s_j} = \sqrt{a_j^2 - s_j^2} H_j(s_j), \quad j = 1, 2. \tag{16}$$

The HSIEs (14) and (15) together with (16) can be solved numerically by using the following quadrature formulas [2]

$$\frac{1}{\pi} \int_{-a_j}^{a_j} \frac{\sqrt{a_j^2 - s_j^2} H_j(s_j) ds_j}{(s_j - s_{j0})^2} = \sum_{j=1}^{M+1} W_j(s_{j0}) H_j(s_j), \quad j = 1, 2 \tag{17}$$

$$\frac{1}{\pi} \int_{-a_j}^{a_j} \sqrt{a_j^2 - s_j^2} H_j(s_j) ds_j = \frac{1}{M+2} \sum_{j=1}^{M+1} (a_j^2 - s_{j0}^2) H_j(s_j), \quad j = 1, 2 \tag{18}$$

where $H_j(s_j) = H_{j1}(s_j) + iH_{j2}(s_j)$, $M \in \mathbb{Z}^+$,

$$s_{k,j} = a_k \cos\left(\frac{j\pi}{M+2}\right), \quad j = 1, 2, \dots, M+1$$

and

$$W_j(s_{j0}) = -\frac{2}{M+2} \sum_{n=0}^M (n+1) \sin\left(\frac{j\pi}{M+2}\right) \sin\left(\frac{(n+1)j\pi}{M+2}\right) U_n\left(\frac{s_{j0}}{a}\right)$$

and the observation points

$$s_{j0} = s_{j0,k} = a \cos\left(\frac{k\pi}{M+2}\right), \quad k = 1, 2, \dots, M+1.$$

Here $U_n(t)$ is a Chebyshev polynomial of the second kind, defined by

$$U_n(t) = \frac{\sin((n+1)\theta)}{\sin\theta}, \quad \text{where } t = \cos\theta.$$

3. Numerical results

Stress intensity factor (SIF) for the crack tips A_j and B_j of j th crack are defined as

$$\begin{aligned} K_{A_j} &= (K_1 - iK_2)_{A_j} = \sqrt{2\pi} \lim_{t \rightarrow t_{A_j}} \sqrt{|t - t_{A_j}|} g'_1(t), \quad j = 1, 2 \\ &= \sqrt{a\pi} F_{A_j} \end{aligned} \tag{19}$$

$$\begin{aligned} K_{B_j} &= (K_1 - iK_2)_{B_j} = \sqrt{2\pi} \lim_{t \rightarrow t_{B_j}} \sqrt{|t - t_{B_j}|} g'_2(t), \quad j = 1, 2 \\ &= \sqrt{b\pi} F_{B_j} \end{aligned} \tag{20}$$

where $F_{A_j} = F_{1A_j} + iF_{2A_j}$ and $F_{B_j} = F_{1B_j} + iF_{2B_j}$ are the nondimensional SIF at cracks tips A_j and B_j , respectively.

Consider two inclined cracks with length $2R$ (Fig. 2(a)) and two circular arc cracks with radius R_1 and R_2 (Fig. 2(b)) in the upper half of bonded dissimilar materials subjected to remote stress $\sigma_{x_1} = \sigma_{x_2} = p$, with the distance between the cracks d , the distance between the crack and the boundary h and the bonded materials interface L_b .

Table 1 shows the nondimensional SIF for two inclined cracks in bonded dissimilar materials with $\alpha_1 = \alpha_2 = 90^\circ$, $2R/h = 1.8$ and different values of G_2/G_1 and $2R/d$ (Fig. 2(a)). The nondimensional SIF at cracks tips A_1 and A_2 equal to SIF at tips B_1 and B_2 , respectively. For $G_1 = G_2$, our results are in good agreement with those of Denda and Dong [29] and Murakami [30]. When the distance between two cracks decreases and G_2/G_1 increases, the nondimensional SIF decreases at all cracks tips. Table 2 displays the nondimensional SIF for $d/R = 1.0$ and h/R varies, our results agree with those of Chen [6] for $G_2 = 0$. In computation, $M = 15$ is chosen and it is enough to archive the required convergence, as compared to Chen [6], $M = 25$. It is found that for $G_2/G_1 = 1.0$ the nondimensional SIF at the cracks tips does not change as h/R varies due to the fact that the plane is made up from one material only. Whereas for $G_2/G_1 < 1.0$ the nondimensional SIF decreases and for $G_2/G_1 > 1.0$ the nondimensional SIF increases. Table 3 presents the nondimensional SIF for $\alpha_2 = 90^\circ$, $d = h$ and $\alpha_1 = 45^\circ$, and $\alpha_1 = 90^\circ$. Our results are comparable with those of Chen [10]. Fig. 3 shows the nondimensional SIF against α_1 for $\alpha_2 = 90^\circ$, $d = 2h$ and $2R/h = 1.8$. It is observed that the Mode I nondimensional SIFs, F_1 , increases at crack tips A_1 and A_2 as α_1 increases whereas at crack tips B_1 and B_2 , decreases. As G_2/G_1 increases, F_1 decreases at all cracks tips. The Mode II nondimensional SIF, F_2 , decreases at crack tips A_1 and A_2 for $\alpha_1 < 50^\circ$, whereas at crack tips B_1 and B_2 , F_2 does not show any significant differences as α_1 increases. Fig. 4 shows the nondimensional SIF for $d = 2h$, $2R/h = 1.8$ and $\alpha_1 = \alpha_2$ varies. It is found that when $\alpha_1 = \alpha_2$ increases F_1 increases at all cracks tips, and as the ratio G_2/G_1 increases F_1 decreases. Whereas for Mode II, it is observed that F_2 increases at all cracks tips for $\alpha_1 = \alpha_2 > 45^\circ$. As G_2/G_1 increases F_2 increases at cracks tips A_1 , B_1 and B_2 , but F_2 does not show any significant differences at crack tip A_2 .

The nondimensional SIF for two circular arc cracks facing the same direction in the upper half of bonded dissimilar materials with $20R_1 = 9d$, $2R_1 = 9h$ and subjected to the remote tension $\sigma_x^\infty = \sigma_y^\infty = p$ (Fig. 2(b)) are tabulated in Table 4.

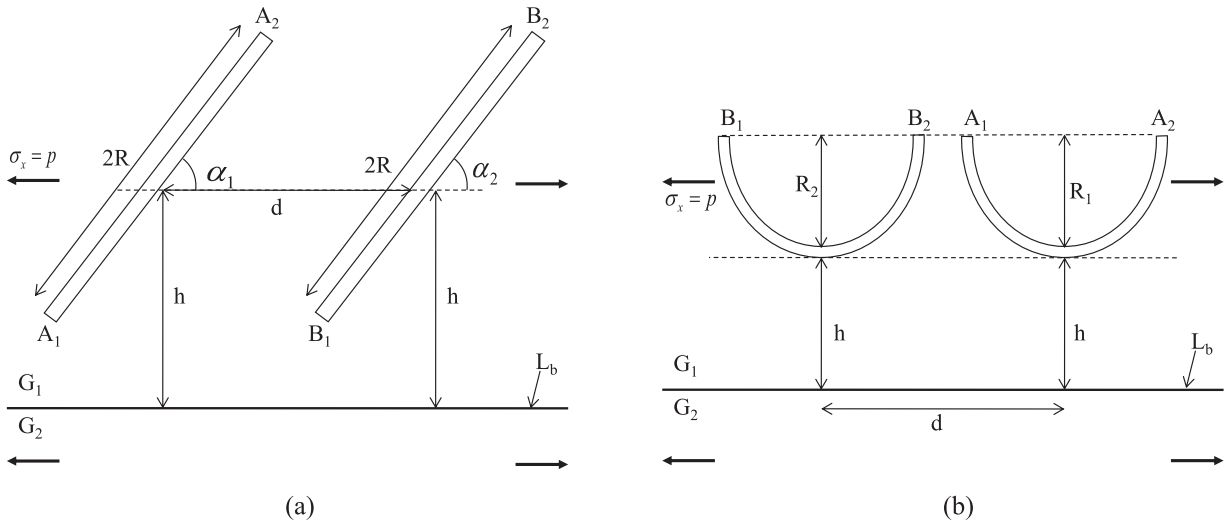
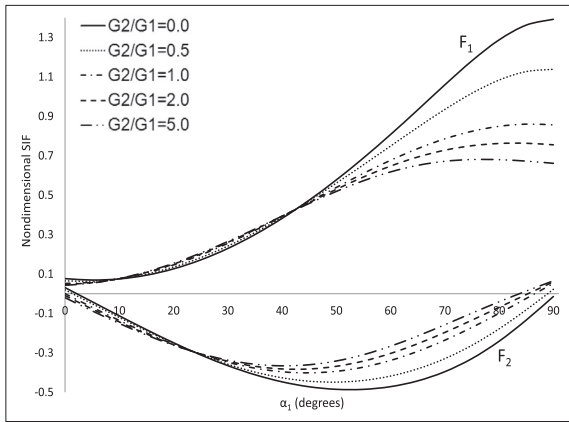
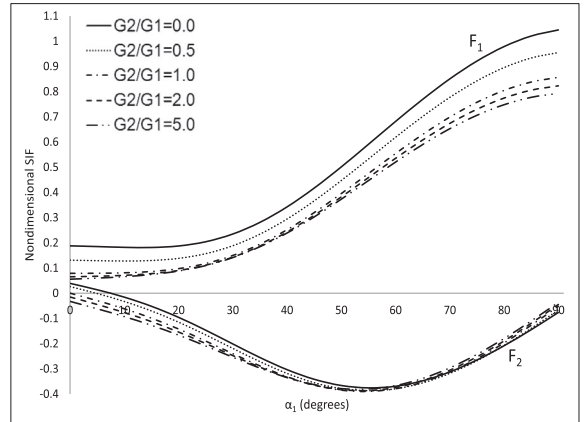


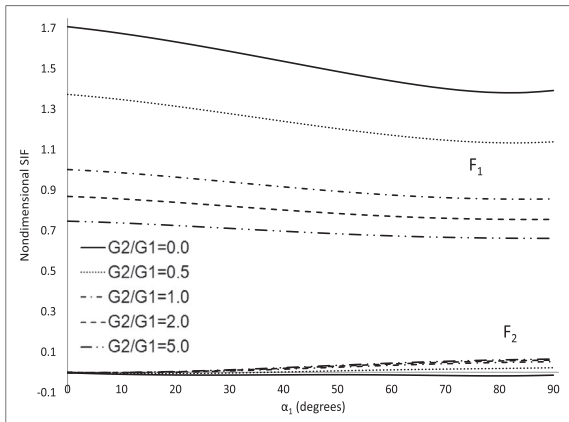
Fig. 2. Cracks in the upper half of bonded dissimilar materials: (a) two inclined cracks and (b) two circular arc cracks.



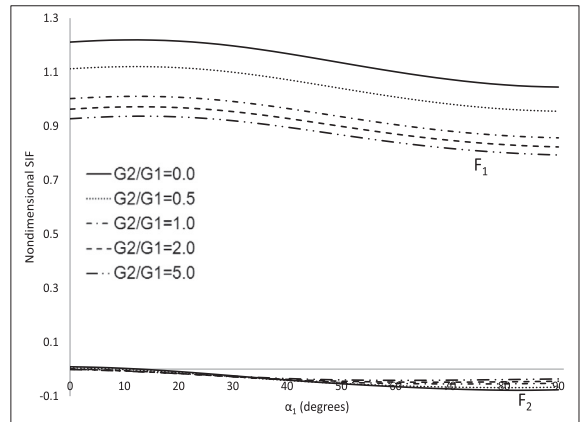
(a) SIF at crack tip A_1



(b) SIF at crack tip A_2



(c) SIF at crack tip B_1



(d) SIF at crack tip B_2

Fig. 3. Nondimensional SIF at crack tips when α_1 is changing for $\alpha_2 = 90^\circ$, $d = 2h$ and $2R/h = 1.8$ (Fig. 2(a)).

Table 1

Nondimensional SIF for two inclined cracks in bonded dissimilar materials when $\alpha_1 = \alpha_2 = 90^\circ$ and $2R/h = 1.8$ (Fig. 2(a)).

G_2/G_1	SIF	$2R/d$					
		0.2	0.4	0.8	1.0	2.0	5.0
0.5	$F_{1A_1}^a$	1.1338	1.0831	0.9929	0.9638	0.9008	0.8541
	$F_{1A_2}^a$	1.0265	0.9885	0.9136	0.8844	0.8120	0.7556
	$F_{2A_1}^a$	-0.0001	0.0029	0.0315	0.0502	0.1114	0.1622
1.0	$F_{2A_2}^a$	-0.0037	-0.0162	-0.0502	-0.0683	-0.1271	-0.1788
	$F_{1A_1}^a$	0.9857	0.9505	0.8722	0.8431	0.7734	0.7215
	$F_{1A_1}^b$	0.9870	0.9517	0.8732	0.8440	0.7746	0.7129
	$F_{1A_1}^c$	0.9855	0.9508	0.8727	0.8319	0.7569	0.6962
	$F_{1A_2}^a$	0.9857	0.9505	0.8722	0.8431	0.7734	0.7215
	$F_{2A_1}^a$	0.0014	0.0094	0.0431	0.0611	0.1165	0.1633
	$F_{2A_2}^a$	-0.0014	-0.0094	-0.0431	-0.0611	-0.1165	-0.1633
5.0	$F_{1A_1}^a$	0.7426	0.7275	0.6744	0.6499	0.5818	0.5238
	$F_{1A_2}^a$	0.9170	0.8871	0.8081	0.7799	0.7150	0.6685
	$F_{2A_1}^a$	0.0026	0.0152	0.0555	0.0742	0.1277	0.1717
	$F_{2A_2}^a$	0.0016	0.0006	-0.0279	-0.0443	-0.0932	-0.1347

^a Present study.

^b [29].

^c [30].

Table 2

Nondimensional SIF at crack tips when h/R is changing for $\alpha_1 = \alpha_2 = 90^\circ$ and $d/R = 1.0$ (Fig. 2(a)).

G_2/G_1	M	SIF	h/R						
			0.1	0.2	0.3	0.4	0.5	0.6	0.7
0.0	15	$F_{1A_1}^a$	1.4174	1.2119	1.0980	1.0228	0.9716	0.9358	0.9099
	25	$F_{1A_1}^b$	1.4174	1.2119	1.0980	1.0228	0.9716	0.9358	0.9099
	15	$F_{1A_2}^a$	0.9623	0.9201	0.8923	0.8728	0.8586	0.8478	0.8393
	25	$F_{1A_2}^b$	0.9623	0.9201	0.8923	0.8728	0.8586	0.8478	0.8393
	15	$F_{2A_1}^a$	0.1049	0.1212	0.1216	0.1159	0.1101	0.1062	0.1042
	25	$F_{2A_1}^b$	0.1049	0.1212	0.1216	0.1159	0.1101	0.1062	0.1042
1.0	15	$F_{2A_2}^a$	-0.1484	-0.1450	-0.1444	-0.1438	-0.1429	-0.1416	-0.1400
	25	$F_{2A_2}^b$	-0.1484	-0.1450	-0.1444	-0.1438	-0.1429	-0.1416	-0.1400
	15	$F_{1A_1}^a$	0.7734	0.7734	0.7734	0.7734	0.7734	0.7734	0.7734
	15	$F_{1A_2}^a$	0.7734	0.7734	0.7734	0.7734	0.7734	0.7734	0.7734
	15	$F_{2A_1}^a$	0.1165	0.1165	0.1165	0.1165	0.1165	0.1165	0.1165
	15	$F_{2A_2}^a$	-0.1165	-0.1165	-0.1165	-0.1165	-0.1165	-0.1165	-0.1165
5.0	15	$F_{1A_1}^a$	0.5748	0.6213	0.6498	0.6708	0.6867	0.6991	0.7087
	15	$F_{1A_2}^a$	0.7142	0.7211	0.7270	0.7318	0.7359	0.7395	0.7424
	15	$F_{2A_1}^a$	0.1269	0.1300	0.1295	0.1289	0.1284	0.1278	0.1270
	15	$F_{2A_2}^a$	-0.0929	-0.0951	-0.0969	-0.0984	-0.0999	-0.1013	-0.1025

^a Present study.

^b [6].

Our results agree with those of Rafar et al. [4] for the case $G_1 = G_2$. Fig. 5 shows the nondimensional SIF at all cracks tips for $\sigma_x = p$. It is found that at A_1 as R_2/R_1 and G_2/G_1 increase F_1 decreases and F_2 increases (Fig. 5(a)). At A_2 , as R_2/R_1 increases both F_1 and F_2 give no significant different but F_1 and F_2 decreases as G_2/G_1 increases (Fig. 5(b)). At B_1 , as R_2/R_1 increases F_1 increases and F_2 decreases but as G_2/G_1 increases F_1 decreases and F_2 increases. Whereas at B_2 , as R_2/R_1 increases F_1 decreases for $R_2/R_1 < 0.8$ and increases for $R_2/R_1 > 0.8$, and F_2 decreases. As G_2/G_1 increases F_1 increases for $R_2/R_1 < 0.8$ and F_2 decreases. Fig. 6 exhibits the behaviour of the nondimensional SIF as h varies. At A_1 as h increases F_1 decreases for $G_2/G_1 < 1.0$ and increases for $G_2/G_1 > 1.0$, and opposite behaviour for F_2 . At A_2 F_1 and F_2 behave as F_1 at A_1 .

Consider two circular arc cracks, facing in the opposite direction with radius R (Fig. 7(a)) and a semi annulus cracks with radius R and $2R$ (Fig. 7(b)), in the upper half of bonded dissimilar materials subjected to remote stress $\sigma_{x_1} = \sigma_{x_2} = p$. d , h and L_b are explained in Fig. 7.

Tables 5 and 6 display the nondimensional SIF at cracks tips for F_1 and F_2 , respectively. For $G_1 = G_2$, as h/R increases both F_1 and F_2 remains constant, for $G_2/G_1 < 1.0$ F_1 decreases and for $G_2/G_1 > 1.0$ F_1 increases.

Fig. 8 shows the nondimensional SIF when α is changing for $h = 0.5R$ as defined in Fig. 7(b). It is found that F_1 at cracks tips A_1 and B_1 equals to F_1 at tips A_2 and B_2 , respectively. At crack tips A_1 and B_1 , as α and G_2/G_1 increase F_1 increases and decreases, respectively. Whereas F_2 at cracks tips A_1 and B_1 equal to negative of F_2 at tips A_2 and B_2 , respectively. At crack tips A_1 and B_1 , F_2 decreases for the angle $\alpha > 50^\circ$ and increases as G_2/G_1 increases.

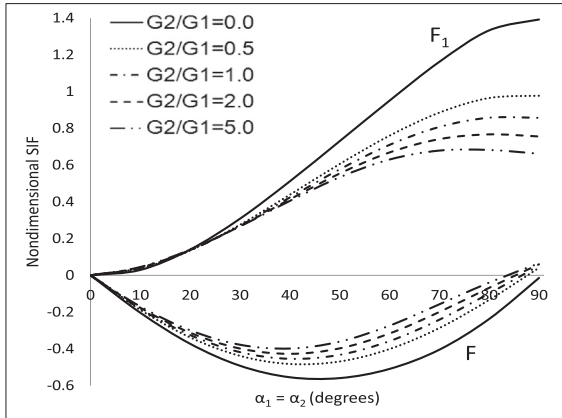
Table 3

Nondimensional SIF at crack tips when α_1 is changing for $\alpha_2 = 90^\circ$, $d = h$ and $2R/h = 1.8$ (Fig. 2(a)).

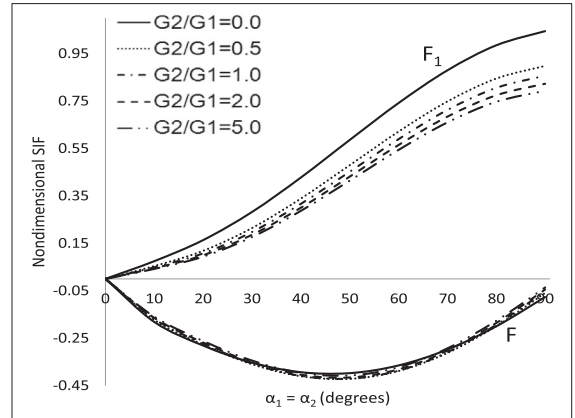
SIF	G_2/G_1					
	$\alpha_1 = 45^\circ$			$\alpha_1 = 90^\circ$		
	0.2	1.0	5.0	0.2	1.0	5.0
$F_{1A_1}^a$	0.4634	0.4250	0.4219	1.0858	0.7818	0.5908
$F_{1A_1}^b$	0.4670	0.4250	0.4020	1.0310	0.7820	0.6070
$F_{1A_2}^a$	0.0612	0.0420	0.0571	0.8760	0.7818	0.7226
$F_{1A_2}^b$	0.0420	0.0420	0.0370	0.8590	0.7820	0.7280
$F_{2A_1}^a$	-0.3358	-0.3226	-0.3000	0.0973	0.1092	0.1208
$F_{2A_1}^b$	-0.3330	-0.3230	-0.2830	0.0940	0.1090	0.1230
$F_{2A_2}^a$	-0.1974	-0.2341	-0.2352	-0.1287	-0.1092	-0.0868
$F_{2A_2}^b$	-0.2010	-0.2360	-0.2400	-0.1340	-0.1090	-0.0840
$F_{1B_1}^a$	1.2272	0.8909	0.6666	1.0858	0.7818	0.5908
$F_{1B_1}^b$	1.2140	0.8910	0.6600	1.0310	0.7820	0.6070
$F_{1B_2}^a$	1.1004	0.9844	0.9128	0.8760	0.7818	0.7226
$F_{1B_2}^b$	1.1010	0.9850	0.9030	0.8590	0.7820	0.7280
$F_{2B_1}^a$	0.0336	0.0364	0.0486	0.0973	-0.1092	0.1208
$F_{2B_1}^b$	0.0180	0.0360	0.0440	0.0940	-0.1090	0.1230
$F_{2B_2}^a$	-0.0510	-0.0536	-0.0472	-0.1287	-0.1092	-0.0868
$F_{2B_2}^b$	-0.0650	-0.0530	-0.0460	-0.1340	-0.1090	-0.0840

^a Present study.

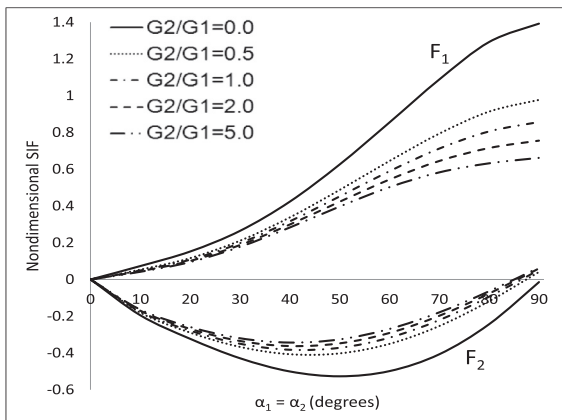
^b [10].



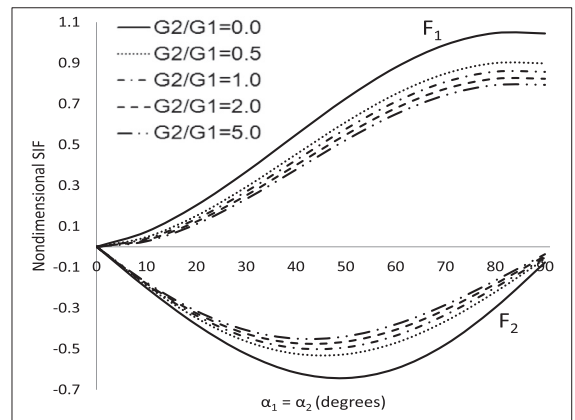
(a) SIF at crack tip A_1



(b) SIF at crack tip A_2



(c) SIF at crack tip B_1



(d) SIF at crack tip B_2

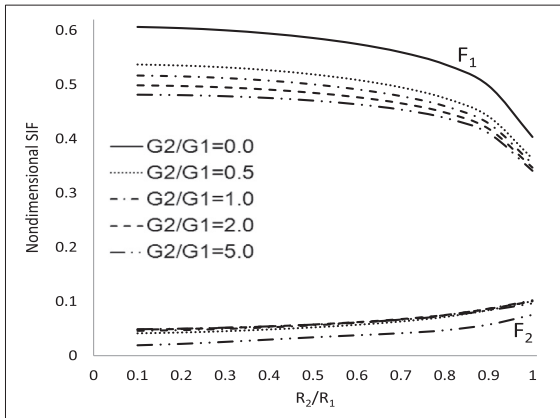
Fig. 4. Nondimensional SIF at crack tips when $\alpha_1 = \alpha_2$ is changing for $d = 2h$ and $2R/h = 1.8$ (Fig. 2(a)).

Table 4
Nondimensional SIF for two circular arc cracks in bonded dissimilar materials for the case $G_1 = G_2$, when $20R_1 = 9d$ and $2R_1 = 9h$ (Fig. 2(b)).

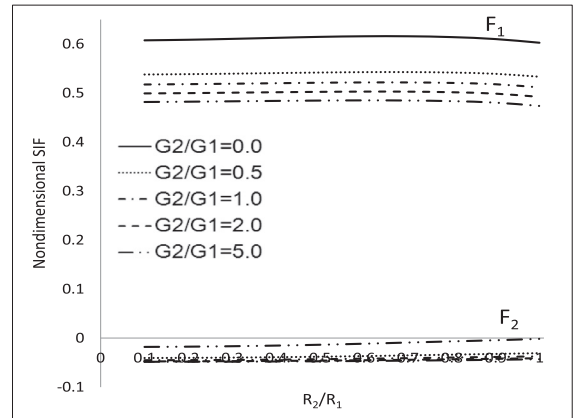
SIF	R_2/R_1							
	0.1	0.2	0.3	0.4	0.5	0.6	0.7	1.0
$F_{1A_1}^a$	0.3753	0.3724	0.3684	0.3640	0.3602	0.3579	0.3576	0.3295
$F_{1A_1}^b$	0.3753	0.3725	0.3685	0.3643	0.3605	0.3582	0.3580	0.3297
$F_{1A_2}^a$	0.3764	0.3764	0.3763	0.3763	0.3765	0.3772	0.3786	0.3946
$F_{1A_2}^b$	0.3764	0.3764	0.3763	0.3763	0.3764	0.3770	0.3785	0.3949
$F_{2A_1}^a$	-0.3776	-0.3798	-0.3842	-0.3915	-0.4022	-0.4172	-0.4369	-0.5337
$F_{2A_1}^b$	-0.3776	-0.3797	-0.3840	-0.3912	-0.4017	-0.4163	-0.4358	-0.5316
$F_{2A_2}^a$	0.3774	0.3787	0.3808	0.3840	0.3884	0.3939	0.4007	0.4338
$F_{2A_2}^b$	0.3775	0.3788	0.3809	0.3840	0.3882	0.3936	0.4003	0.4324
$F_{1B_1}^a$	0.3007	0.3144	0.3275	0.3399	0.3515	0.3621	0.3716	0.3946
$F_{1B_1}^b$	0.3030	0.3165	0.3294	0.3416	0.3529	0.3632	0.3726	0.3949
$F_{1B_2}^a$	0.3293	0.3172	0.3044	0.2910	0.2774	0.2644	0.2540	0.3295
$F_{1B_2}^b$	0.3286	0.3166	0.3039	0.2908	0.2772	0.2642	0.2539	0.3297
$F_{2B_1}^a$	-0.4404	-0.4434	-0.4444	-0.4438	-0.4428	-0.4407	-0.4383	-0.4337
$F_{2B_1}^b$	-0.4386	-0.4415	-0.4425	-0.4421	-0.4410	-0.4388	-0.4365	-0.4324
$F_{2B_2}^a$	0.4601	0.4667	0.4736	0.4803	0.4870	0.4934	0.4990	0.5337
$F_{2B_2}^b$	0.4598	0.4663	0.4729	0.4798	0.4863	0.4923	0.4978	0.5316

^a Present study.

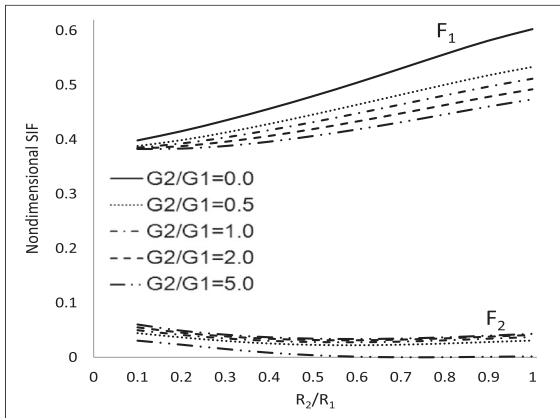
^b [4].



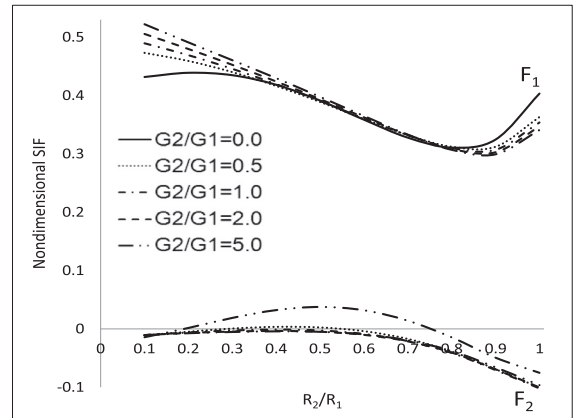
(a) SIF at crack tip A_1



(b) SIF at crack tip A_2



(c) SIF at crack tip B_1

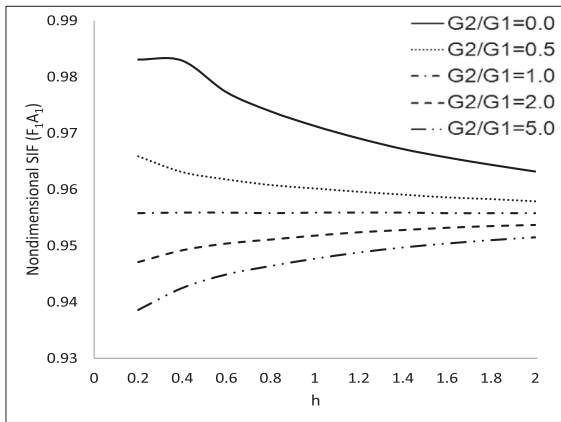


(d) SIF at crack tip B_2

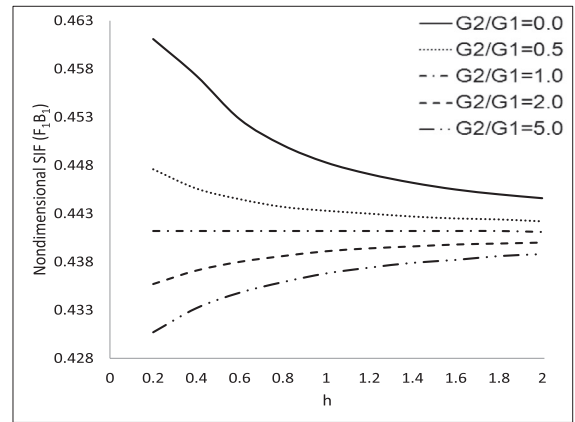
Fig. 5. Nondimensional SIF for two circular arc cracks subjected to the remote tension $\sigma_x = p$ (Fig. 2(b)).

Table 5
Nondimensional SIF, F_1 , for two circular arc cracks facing in the opposite direction in the upper half of bonded dissimilar materials (Fig. 7(a)).

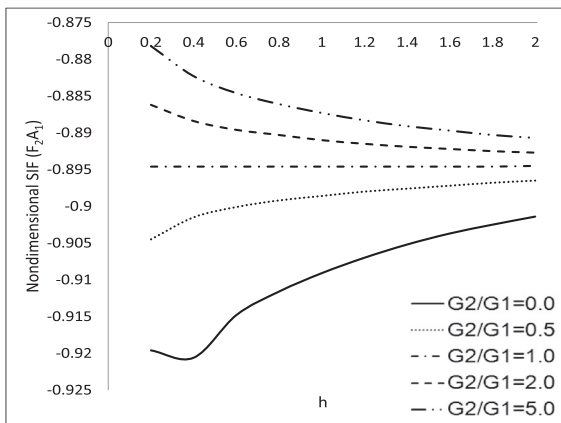
G_2/G_1	SIF	h/R						
		0.2	0.4	0.6	0.8	1.0	1.2	1.4
0.0	F_{1A_1}	0.5994	0.5666	0.5454	0.5295	0.5191	0.5125	0.5086
	F_{1A_2}	0.6033	0.5792	0.5651	0.5554	0.5485	0.5435	0.5398
	F_{1B_1}	0.9214	0.9315	0.9308	0.9291	0.9269	0.9246	0.9224
	F_{1B_2}	0.8499	0.8375	0.8239	0.8151	0.8089	0.8042	0.8008
	F_{1A_1}	0.5214	0.5131	0.5080	0.5046	0.5022	0.5005	0.4995
0.5	F_{1A_2}	0.5463	0.5376	0.5339	0.5315	0.5297	0.5284	0.5275
	F_{1B_1}	0.9139	0.9139	0.9137	0.9133	0.9130	0.9125	0.9121
	F_{1B_2}	0.7999	0.7957	0.7931	0.7911	0.7896	0.7885	0.7876
	F_{1A_1}	0.4954	0.4954	0.4954	0.4954	0.4954	0.4954	0.4954
	F_{1A_2}	0.5228	0.5228	0.5228	0.5228	0.5228	0.5228	0.5228
1.0	F_{1B_1}	0.9085	0.9085	0.9085	0.9085	0.9085	0.9085	0.9085
	F_{1B_2}	0.7822	0.7822	0.7822	0.7822	0.7822	0.7822	0.7822
	F_{1A_1}	0.4713	0.4794	0.4837	0.4866	0.4887	0.4901	0.4911
	F_{1A_2}	0.4990	0.5086	0.5124	0.5148	0.5164	0.5175	0.5184
	F_{1B_1}	0.9048	0.9045	0.9045	0.9046	0.9049	0.9051	0.9054
2.0	F_{1B_2}	0.7670	0.7698	0.7720	0.7736	0.7750	0.7760	0.7769
	F_{1A_1}	0.4468	0.4638	0.4720	0.4777	0.4816	0.4843	0.4863
	F_{1A_2}	0.4732	0.4935	0.5017	0.5065	0.5098	0.5121	0.5139
	F_{1B_1}	0.9019	0.9013	0.9011	0.9012	0.9015	0.9019	0.9025
	F_{1B_2}	0.7527	0.7577	0.7616	0.7648	0.7674	0.7695	0.7712



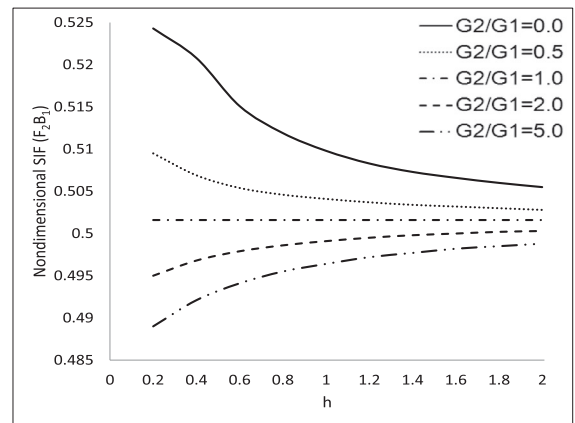
(a) SIF, F_1 , at crack tip A_1



(b) SIF, F_1 , at crack tip A_2



(c) SIF, F_2 , at crack tip A_1



(d) SIF, F_2 , at crack tip A_2

Fig. 6. Nondimensional SIF when h is changing for $R_1 = R_2$ and $9d = 20R_1$ (Fig. 2(b)).

Table 6
Nondimensional SIF, F_2 , for two circular arc cracks facing in the opposite direction in the upper half of bonded dissimilar materials (Fig. 7(a)).

G_2/G_1	SIF	h/R						
		0.2	0.4	0.6	0.8	1.0	1.2	1.4
0.0	F_{2A_1}	0.0033	0.0170	0.0278	0.0361	0.0423	0.0467	0.0497
	F_{2A_2}	0.0006	-0.0105	-0.0202	-0.0279	-0.0333	-0.0368	-0.0390
	F_{2B_1}	-0.8529	-0.8648	-0.8646	-0.8632	-0.8613	-0.8592	-0.8571
	F_{2B_2}	0.8206	0.8079	0.7934	0.7843	0.7780	0.7734	0.7700
0.5	F_{2A_1}	0.0560	0.0529	0.0520	0.0521	0.0526	0.0531	0.0534
	F_{2A_2}	-0.0452	-0.0414	-0.0402	-0.0402	-0.0404	-0.0407	-0.0409
	F_{2B_1}	-0.8493	-0.8492	-0.8491	-0.8488	-0.8485	-0.8481	-0.8478
	F_{2B_2}	0.7708	0.7659	0.7628	0.7606	0.7591	0.7579	0.7570
1.0	F_{2A_1}	0.0532	0.0532	0.0532	0.0532	0.0532	0.0532	0.0532
	F_{2A_2}	-0.0400	-0.0400	-0.0400	-0.0400	-0.0400	-0.0400	-0.0400
	F_{2B_1}	-0.8447	-0.8447	-0.8447	-0.8447	-0.8447	-0.8447	-0.8447
	F_{2B_2}	0.7516	0.7516	0.7516	0.7516	0.7516	0.7516	0.7516
2.0	F_{2A_1}	0.0482	0.0508	0.0520	0.0523	0.0523	0.0522	0.0521
	F_{2A_2}	-0.0328	-0.0360	-0.0375	-0.0380	-0.0382	-0.0383	-0.0384
	F_{2B_1}	-0.8420	-0.8417	-0.8416	-0.8416	-0.8418	-0.8420	-0.8422
	F_{2B_2}	0.7350	0.7385	0.7410	0.7428	0.7442	0.7453	0.7462
5.0	F_{2A_1}	0.0422	0.0467	0.0490	0.0499	0.0501	0.0501	0.0501
	F_{2A_2}	-0.0248	-0.0303	-0.0332	-0.0345	-0.0351	-0.0355	-0.0358
	F_{2B_1}	-0.8403	-0.8397	-0.8394	-0.8392	-0.8393	-0.8396	-0.8399
	F_{2B_2}	0.7192	0.7254	0.7301	0.7336	0.7364	0.7386	0.7404

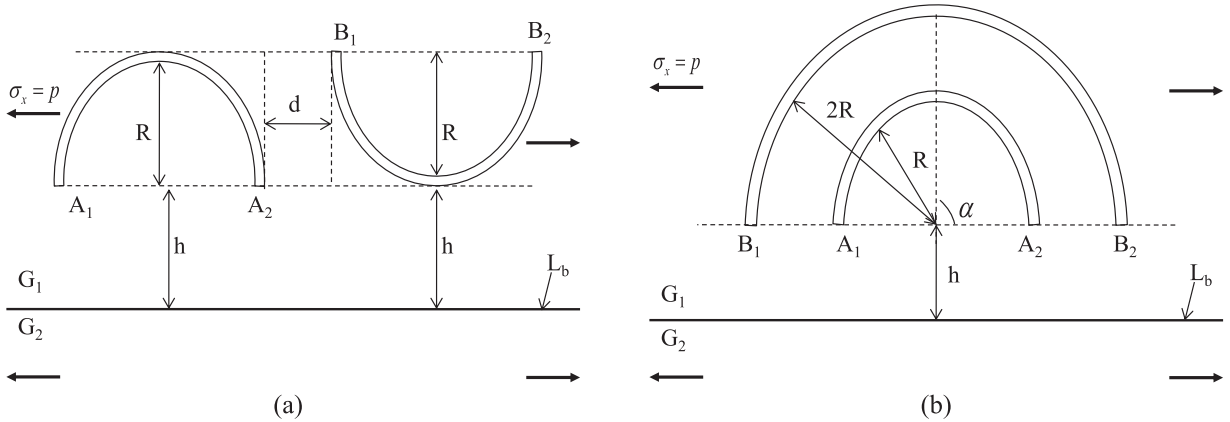
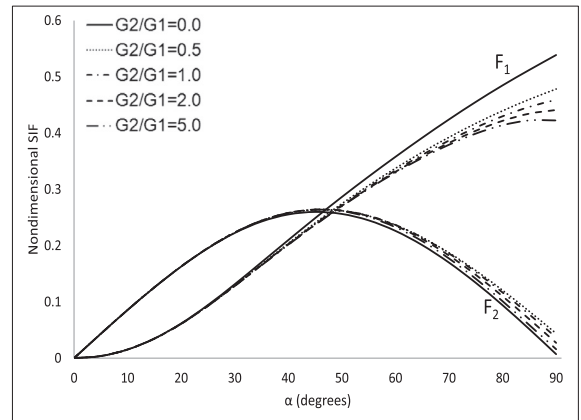
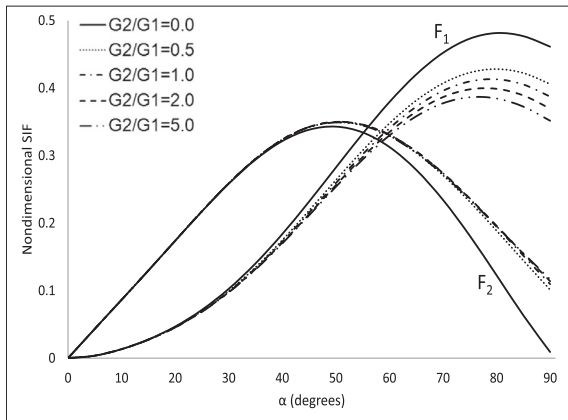


Fig. 7. Double circular arc cracks in the upper half of bonded dissimilar materials.



(a) SIF at crack tip A_1

(b) SIF at crack tip B_1

Fig. 8. Nondimensional SIF for a semi annulus crack when α is changing for $h = 0.5R$ (Fig. 7(b)).

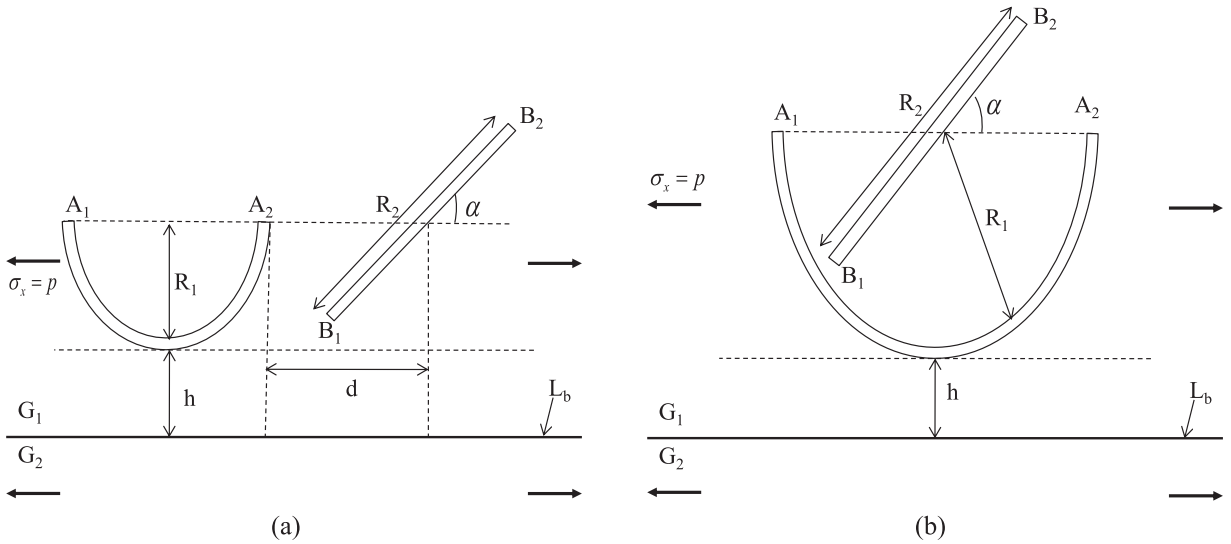
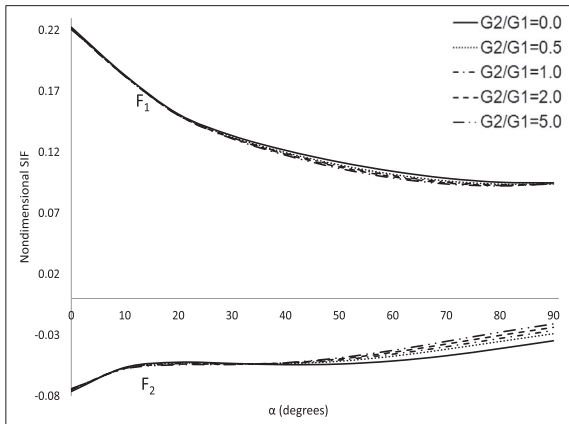
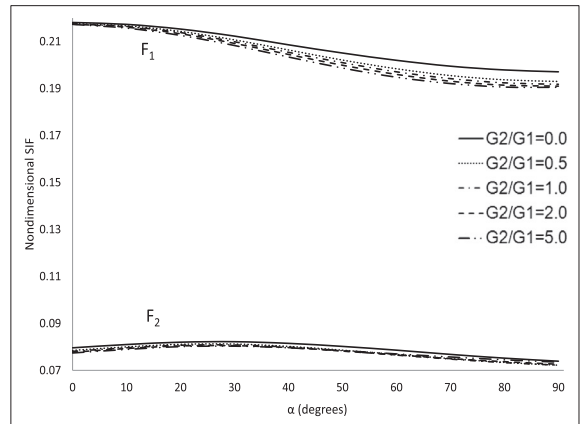


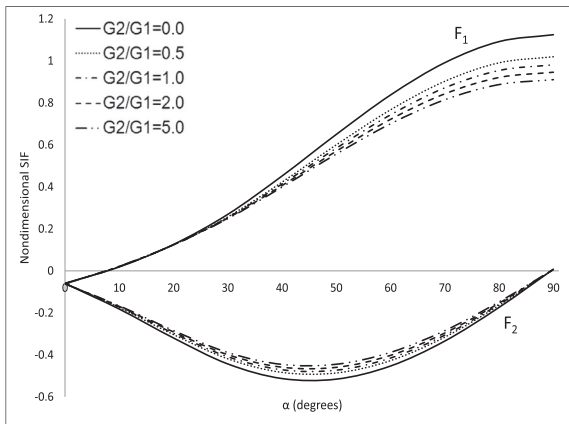
Fig. 9. An inclined and a semi circular arc cracks in the upper half of bonded dissimilar materials.



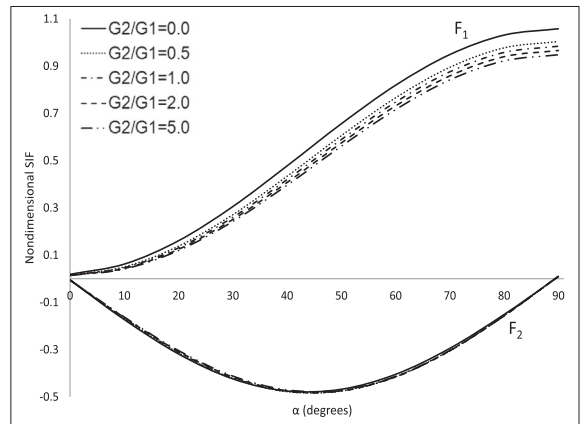
(a) SIF at crack tip A_1



(b) SIF at crack tip A_2

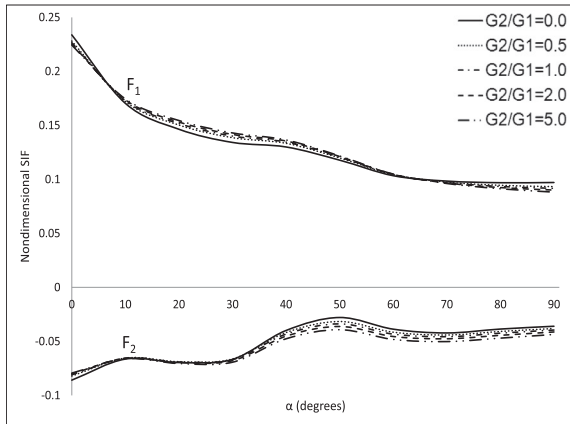


(c) SIF at crack tip B_1

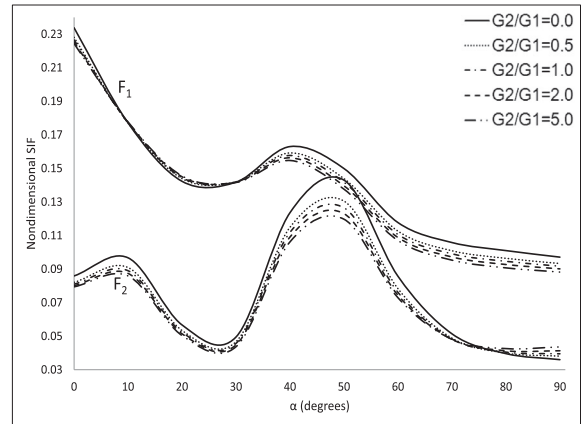


(d) SIF at crack tip B_2

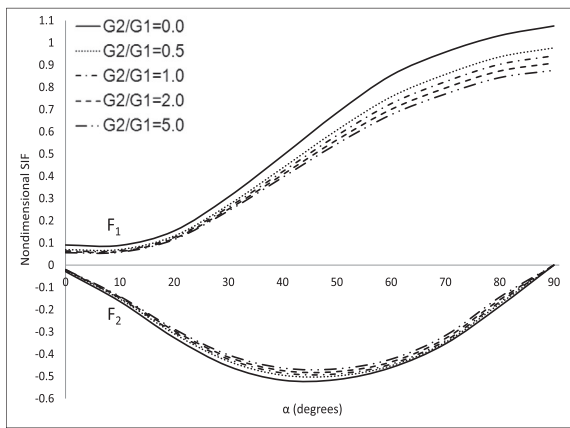
Fig. 10. Nondimensional SIF for an inclined crack is located on the right position of the semi circular arc crack in bonded dissimilar materials (Fig. 9(a)).



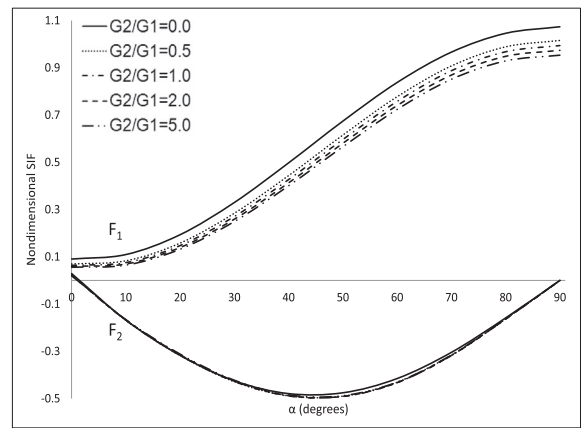
(a) SIF at crack tip A_1



(b) SIF at crack tip A_2



(c) SIF at crack tip B_1



(d) SIF at crack tip B_2

Fig. 11. Nondimensional SIF for an inclined crack is located on the upper position of the semi circular arc crack in bonded dissimilar materials (Fig. 9(b)).

Consider an inclined and a circular arc cracks in the upper half of bonded dissimilar materials subjected to remote stress $\sigma_{x_1} = \sigma_{x_2} = p$ as in Fig. 9. Fig. 10 shows the nondimensional SIF for $d = R_1$, $R_1 = 2h$, $R_2 = 1.8R_1$ and α varies as defined in Fig. 9(a). It is found that at A_1 as α and G_2/G_1 increase F_1 decreases and F_2 increases. At A_2 as α and G_2/G_1 increase F_1 decreases and F_2 does not show any significance differences. At B_1 as α increases F_1 increases and F_2 increases for $\alpha > 40^\circ$. As G_2/G_1 increases F_1 decreases and F_2 increases. Whereas at B_2 as α increases F_1 increases and F_2 increases for $\alpha > 40^\circ$. As G_2/G_1 increases F_1 decreases and F_2 does not show any significant differences. Fig. 11 shows the nondimensional SIF, F_1 and F_2 for cracks defined in Fig. 9(b). It is found that at A_1 as α increases F_1 decreases and F_2 increases, and as G_2/G_1 increases F_1 increases for $10 < \alpha < 60$ and F_2 decreases. At A_2 as α increases F_1 decreases, and as G_2/G_1 increases F_1 and F_2 decrease. At B_1 as α increases F_1 increases and F_2 increases for $\alpha > 40^\circ$, and as G_2/G_1 increases F_1 decreases and F_2 decreases. Whereas at B_2 as α increases F_1 increases and F_2 increases for $\alpha > 40^\circ$, and as G_2/G_1 increases F_1 decreases and F_2 does not show significant differences.

4. Conclusions

The new hypersingular integral equations (HSIEs) for the cracks problems in the upper half of bonded dissimilar materials subjected to remote stress is formulated. These equations are solved numerically using the curved length coordinate method and the appropriate quadrature formulas. Our numerical results are accurate, efficient and rapidly convergence as compared to the previous work. To conclude, the elastic constant ratios, the distance between cracks and the distance between crack and the boundary of the materials have strong influences on the Mode I and Mode II nondimensional SIF. However their influence is altered for different crack geometries.

For the cracks problems in both upper and lower planes of the bonded dissimilar materials will be treated later.

Acknowledgements

The second author thanks the [Universiti Putra Malaysia](#) for the Putra Grant, project no: [9567900](#) and FRGS project no: [01-01-16-18685R5524975](#).

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