THE INFLUENCE OF Pd NANOPARTICLE SIZE ON Pd/TiO$_2$ CATALYSTS FOR CINNAMALDEHYDE HYDROGENATION REACTION

(Pengaruh Saiz Nanopartikel Pd pada Pemangkin Pd/TiO$_2$ untuk Tindak Balas Hidrogenasi Sinnamaldehid)

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Abstract

Palladium nanoparticles (PdNP) supported onto the anatase phase of TiO$_2$ were successfully synthesised using a colloidal method. This synthesis method involved the reduction of K$_2$PdCl$_4$ solution by NaBH$_4$ at different temperatures (1, 25, 50, 75 ºC) and stabilised with PVA ligand. Transmission electron microscope (TEM) was used to determine the particle size of PdNP on the TiO$_2$. Colloidal synthesis at 1 ºC and 25 ºC produced PdNP with less than a 3 nm diameter, whereas when the synthesis temperatures were higher than 25 ºC, PdNP were produced with a size larger than 4 nm. The catalytic activity of Pd/TiO$_2$ was significantly improved when palladium (Pd) was produced at 1 ºC with high selectivity towards the hydrogenation of cinnamaldehyde to hydrocinnamaldehyde. The conversion and selectivity trends from the cinnamaldehyde hydrogenation reaction demonstrated the influence of Pd nanoparticle size to provide active sites for the reduction of C=C and C=O bonds. Pd with a diameter of 2.58 nm favoured hydrogenation of C=C bond to produce high selectivity towards hydrocinnamaldehyde, meanwhile a large Pd diameter > 4 nm allowed simultaneaous reduction of C=C and C=O bonds to give comparable selectivity between hydrocinnamaldehyde and hydrocinnamylalcohol.

Keywords: palladium nanoparticles, cinnamaldehyde hydrogenation

Abstrak

Nanopartikel palladium (PdNP) yang disokong pada fasa anatase TiO$_2$ telah berjaya disintesis dengan kaedah koloidal. Kaedah sintesis ini melibatkan penurunan larutan K$_2$PdCl$_4$ oleh NaBH$_4$ pada kumpulan suhu yang berbeza (1, 25, 50, 75 ºC) dan distabilkan menggunakan ligan PVA. Mikroskop elektron transmisi (TEM) digunakan untuk mengukur saiz partikel PdNP di atas pemangkin. Sintesis koloid pada suhu 1 ºC dan 25 ºC menghasilan PdNP kurang daripada 3 nm, manakala suhu lebih tinggi dari 25 ºC menghasilkan PdNP lebih besar daripada 4 nm. Aktiviti pemangkinan Pd/TiO$_2$ meningkat dengan ketara apabila palladium (Pd)

dihasilkan pada 1 ℃ dengan pemilihan yang tinggi terhadap hidrogenasi sinamaldehid ke hidrosinamaldehid. Trend penukaran dan pemilihan dalam tindak balas hidrogenasi sinamaldehid menunjukkan pengaruh diameter saiz nanopartikel dalam menyediakan tapak aktif untuk penurunan ikatan C=C dan C=O. Pd dengan diameter 2.58 nm lebih menyukai hidrogenasi ikatan C=C untuk menghasilkan pemilihan tinggi terhadap hidrosinamaldehid, manakala saiz Pd berdiameter > 4nm membenarkan penurunan ikatan C=C dan C=O secara serentak untuk memberikan persamaan pemilihan antara hidrosinamaldehid dan hidrosinamilalkohol.

Kata kunci: palladium nanopartikel, hydrogenasi sinamaldehid

Introduction

Noble metal nanoparticles deposited on metal oxide support (TiO$_2$, Al$_2$O$_3$, ZrO$_2$, CeO$_2$) exhibit a huge role as heterogenous catalysts for various industrial applications. Heterogeneous catalysts based on metal nanoparticles contribute towards the production of commercially valuable products such as environmental remediation, synthesis of fine chemicals, hydrogen gas production, and biomass processing [1, 2]. Palladium (Pd) metal nanoparticles show high catalytic ability towards hydrogenation reaction, whereas TiO$_2$ is widely utilised as heterogenous support due to its pysical and chemical stability in acidic and oxidative environments [3]. TiO$_2$ exists in three different phases, namely anatase, rutile, and brookite. With anatase, TiO$_2$ has been frequently utilised as a catalyst support due to strong interaction with metal nanoparticles [4]. Supported metal nanoparticles (NPs) have attracted huge interests in the field of heterogeneous catalysis due to their unique optical, electronic, and catalytic properties in comparison with their larger counterparts. Tailoring metal NPs allow the optimisation of catalytic performance for a given process, with the metal particle size, shape, and structure dictating the overall catalytic performances [5].

A colloidal method for the preparation of NPs provides a reliable pathway to control the nanoparticles' growth and improve the dispersions of nanoparticles.The colloidal method involves metal reduction using reduction agents such as hydrazinem sodium borohydride and sodium citrate with the addition of stabilisers to avoid particle agglomeration [6, 7]. Polyvinylpyrrolidone (PVP) is used to stabilise palladium (Pd) nanoparticles to form different shapes and sizes; for example, the octahedrons (24 nm), tetrahedrons (22 nm), and cubes (20 nm) nanoparticles

are obtained by reducing Pd in ethanol with the addition of hydrochloric acid. High concentration of inorganic ligand stabliser to control the size and shape of Pd nanoparticles leads to the appearance of various irregular sizes and shapes of Pd [8]. Many attempts have been made to develop suitable catalysts for selective hydrogenation of α, β-unsaturated aldehydes and the challenge is not only faced by the industrial sector but also the scientific communities.

Hydrogenation of cinnamaldehyde (CAL) produces variations of products resulting from the hydrogenation of olefin bond (C=C) and/or aldehyde functionality (C=O). Hydrogenation at the C=C bond leads to the formation of hydrocinnamaldehyde (HCALD), meanwhile hydrogenation at the C=O site produces cinnamyl alcohol (COL). Further hydrogenation of these two partially hydrogenated products produces hydrocinnamyl alcohol (HCALC) [9]. Small Pd particles shows high selectivity towards C=C hydrogenation reaction to HCALD, while large Pd particles catalyse the reduction of C=O to produce HCALC [10]. In the early work by Xu Yang et al. [11], they successfully obtained nearly 100% conversion with 80% selectivity towards HCALD using Pd nanoparticles entrapped in titanate nano-tubes. On the other hand, Arai et al. [12] obtained 87% HCA selectivity and 100% CA conversion using Pd/C catalyst. The small diameter of Pd granules over the multiwalled carbon nanotubes (MWCNTs) leads to a high catalyst activity, and results in a better hydrogenation performance for C≡O bonds than that for C≡C bonds.

In this study, the influence of Pd nanoparticles supported on the anatase phase of TiO$_2$ was investigated as catalysts for the hydrogenation reaction of cinnamaldehyde. PdNP were prepared using the

colloidal method with in-situ reduction of Pd carried out at different reaction temperatures. The effect of temperature variation on the distribution of nanoparticles was correlated with the catalytic activity of cinnamaldehyde hydrogenation.

Materials and Methods

Potassium tetrachloropalladate (II) K_2PdCl_4 (99.99% purity) was purchased from Johnson Matthey. Cinnamaldehyde C_9H_8O (>99% purity), Sodium borohydrate $NaBH_4$ (>96% purity), Polyvinylalcohol (80% hydrolysed), and TiO_2 anatase phase were supplied by Sigma-Aldrich. Toluene as solvent for the catalytic reaction was purchased from MERCK. Deionised water was used in all of the experiments. Supported Pd/TiO_2 were prepared using a modified colloidal method with various reduction temperatures in order to tune the Pd particle size diameter. In a beaker, a 500 mL aqueous solution of K_2PdCl_4 of the desired concentration was stirred for 15 minutes at different temperatures (1, 25, 50, 75 ºC). Then, freshly prepared aqueous solutions of PVA were added into the beaker and continued to be stirred for 10 minutes. This was followed by adding drop-wise freshly prepared 0.1 M aqueous solutions of $NaBH_4$. The reduction of Pd occured when the solution turned dark brown upon 30 minutes of stirring. After completion of reduction, TiO_2 powder was added to the above mixture under vigorous stirring at 900 rpm. The amount of support TiO_2 required was calculated to achieve final metal loadings of 1 wt.%. The mixtures were acidified to pH 1-2 by sulphuric acid before they were stirred for 60 minutes to accomplish immobilisation of the PdNP onto the Titania support.

The colloid was washed with distilled water and dried overnight prior to analysis and catalytic reaction.

Catalysts characterisation

Formation of the colloidal-reduced Pd was analysed by a UV-Vis spectroscopy. UV-Vis spectra (200-800 nm, Shimadzu UV-1800 spectrometer) of the Pd precursor and corresponding reduced Pd solution were recorded in a quartz cuvette after 15 and 30 minutes of process generation. Samples for examination by a transmission electron microscope (TEM) were prepared by first dispersing the catalyst powder in ethanol using ultra-sonication for 30 minutes before dropped on to a holey carbon film supported by a 300 mesh copper TEM grid where the solvent was allowed to evaporate. The samples for TEM were then examined using a JEOL JEM 2100 TEM model operating at 200 kV.

Catalytic activity

Catalytic hydrogenation of cinnamalydehyde was carried out in 50 ml autoclave. The reactor pot was added with 50 mg of catalyst, 5 mg of trans-cinnamalydehyde (purity >98%, Aldrich), and 20 mL toluene used as solvent. The reactor was flushed three times with He gas and repeated using pure H_2 gas before it was pressurised to the desired pressure of 9 bars. The reaction time was taken once the reactor reached 323 K. The reaction was allowed for 2 hours. Product analysis was performed using a Shimadzu gas chromatography (GC) equipped with a flame ionisation detector. The calculation of cinnamaldehyde conversion and the product selectivity are defined respectively in the following equations:

$$Conversion\ (\%) = \frac{[Cal]_0 - [Cal]_t}{[Cal]_o} \times 100 \tag{1}$$

$$Selectivity\ of\ product\ X\ (\%) = \frac{[X]_t}{\Sigma[X]_t} \times 100 \tag{2}$$

Table 1. Experimental conditions for the synthesis of Pd/TiO_2 catalysts

Temperature (°C)	Solvent	Theoretical wt.% Pd loading	Sample Coding
1	H_2O	1	PdA1
30	H_2O	1	PdA2
50	H_2O	1	PdA3
75	H_2O	1	PdA4

Results and Discussion

The UV-Vis spectrometer was used to monitor the transition of metal precursor salt, K$_2$PdCl$_4$ to Pd metal nanoparticles during the colloidal synthesis with NaBH$_4$ as the reduction agent. Figures 1(a)-(b) show the UV-Vis spectra of the aqueous solution of K$_2$PdCl$_4$ as well as the Pd colloidal suspension after reduction with NaBH$_4$ at 1, 25, 50, and 75 °C. Figure 1 (a) presents the UV-Vis spectra of Pd aqeuous solution prepared at 1°C and 25 °C that exhibited absorption band at 208 nm (peak) and 236 nm (shoulder). This indicates the adsorption of ligand to the metal *via* charge transfer between the halide-metal and the metal halide in [PdCl$_4$]$^{2-}$, respectively [13,14]. The disappearance of these two bands in the colloidal solution specified the reduction of Pd^{2+} precursor to Pd^0. The K$_2$PdCl$_4$ solution prepared at 50 °C and 75 °C showed the formation of broad adsorption band at low energies, 286 nm corresponded to *d-d* transition. After 30 minutes of stirring with NaBH$_4$, PVA-stabilised Pd nanoparticles were formed, and the total reduction of the Pd metal precursor was confirmed by the disappearance of the band, as illustrated in Figure 1(b).

TEM analysis was performed on the Pd/TiO$_2$ catalysts to determine the particle size distribution of PdNP. The representative TEM images and the derived histograms of the Pd catalysts are presented in Figures 2 and 3, respectively. It is apparent that increasing the reduction temperatures during the syntehsis of colloidal Pd increased the average diameter of Pd nanoparticles. Pd produced using water as solvent formed the smallest average of Pd particle diameter at 2.66 nm with a very narrow particle size distribution. The catalyst also showed a very homogenous Pd distribution on the anatase support as indicated in Figures 2(a-b) and 3(a). As the temperature was increased to 25 °C, the particle size of Pd was slightly increased to 2.88 nm as shown in Figures 2(c-d). Pd with large particle sizes of 4.1 nm and <5.5 nm were observed when the synthesis temperatures were increased at 50 °C and 75 °C, respectively. Reduction of Pd^{2+} to form Pd nanoparticles during the colloidal synthesis was significantly influenced by the temperatures of the solution [15]. High temperatures

accelerated the nucleation process and strengthened the interaction between Pd nanoparticles, resulting in agglomeration and non-uniformed distribution of Pd nanoparticles [16] as shown in Figure 3(c). Analysis on the particle size distribution of Pd when the synthesis was carried out at 75 °C was unable to be performed due to the agglomeration of the particles. Reducing the synthesis temperature below room temperature formed colloidal PdNP that was stable towards agglomeration.

Figure 4 presents the variations of Pd/TiO$_2$ activity as catalysts for cinnamaldehyde hydrogenation reaction using toluene as solvent at 50 °C under 9 bars of hydrogen gas pressure. The liquid product was analysed using gas chromatography and the two main products observed were HCALD and HCALC. There were no products detected from selective hydrogenation to cynnamalalcohol, which were consistent with the results reported by others [17, 18]. The catalytic activity of PdA1 that contained the smallest Pd particle size exhibited high conversion (48%) of cinnamaldehyde with the selectivity of 60%, 27%, and 13% towards HCALD, HCALC, and other products, respectively. Pd/TiO2 catalyst with a slightly bigger particle size (PdA2) resulted in 43% conversion with the selectivity to HCALD that was reduced to 51%. However, the catalysts produced at 25 °C showed enhanced selectivity of HCALC at 41%. As the particle size of PdNP became larger >4.0 nm (PdA3 and PdA4), the conversion of cinnamaldehyde was significantly reduced to give less than 5% conversion. Apparently, the selectivity to HCALD was similar in comparison to the PdA2 catalyst. The distribution of products from α, β-unsaturated aldehydes hydrogenation was influenced by several factors such as the dispersion of metal on the support, the metal particle size, and also the type of support [19, 20].

Therefore, in the current case, there was a trend in the product distribution from the hydrogenation of cinnamaldehyde, in which Pd/TiO2 catalyts with narrow Pd size distribution showed the domination of CAL hydrogenation to HCALD as compared to the hydrogenation of HCALC, to give high selectivity ratios

between HCALD/HCALH. However, the ratio between the selectivity of HCALD/HCALC was reduced as the PdNP particle size increased. Pd with larger particles favoured hydrogenation to both HCALD and HCALC. Linear reduction of conversion was also contributed from the enlargement of Pd particle size and the reduction of homogenous distribution of PdNP on the anatase support. Small PdNP provided more available sites for the hydrogenation of C=C that led to high selectivity towards HCALD. Fast hydrogenation reaction promoted further hydrogenation of HCALD to HCALC at C=O sites [21]. The finding was consistent with the results from other researchers that showed Pd nanoparticles were prone to catalyse hydrogenation reaction of C=C bond in cinnamaldehyde [22]. Increasing the temperature of the synthesis of Pd colloidal exhibited agglomeration of Pd nanoparticles to form larger particles, which consequently reduced the

available actives sites for hydrogenation reaction. Small Pd also allowed simultaneous adsorption at both C=C and C=O sites on the metal surface and therefore enhanced the selectivity for both HCALD and HCALC products. The suggested schematic reaction of cinnamaldehyde hydrogenation on Pd is presented in Figure 5. This schematic reaction was based on the reaction graph for all samples.

The schematic reaction herein was formed by two types of pathways. Hydrogenation at C=C bond that led to HCALD and futher hydrogenation to form HCALC occurred on smaller particle size as seen in Figure 5(a). Meanwhile, for bigger particle size, both C=C and C=O bonds were preferred, leading to the production of HCALC and HCALD.
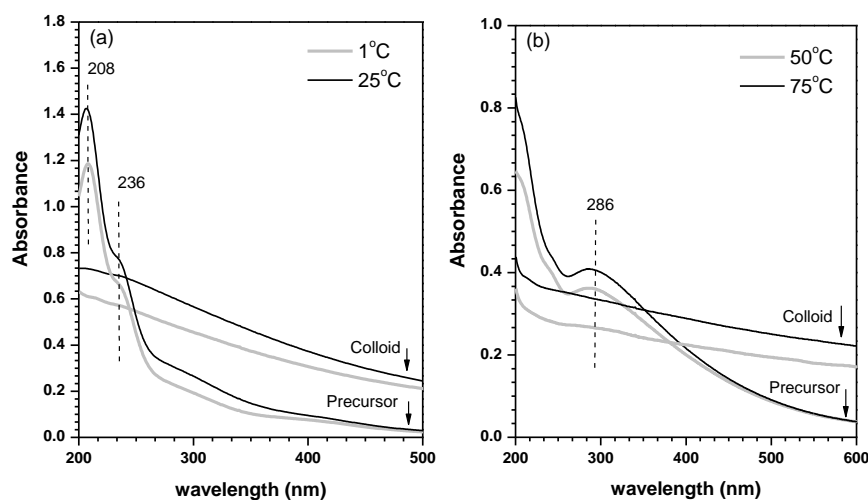

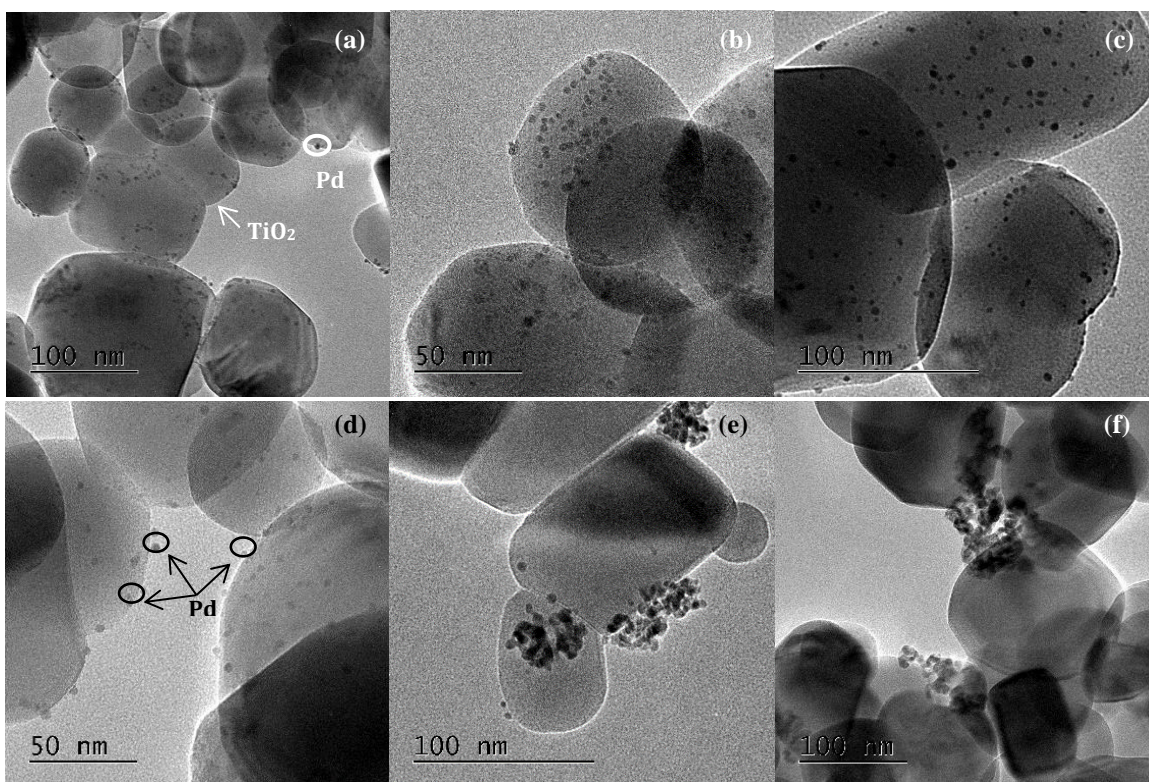Figure 1. UV-Vis spectra of precursor and colloidal Pd nanoparticles on anatase prepared at different tenperatures

Figure 2. TEM images for the Pd/TiO$_2$ catalysts prepared at different temperatures; (a)-(b) 1 °C, (c)-(d) 25 °C, (e) 50 °C, (f) 75 °C
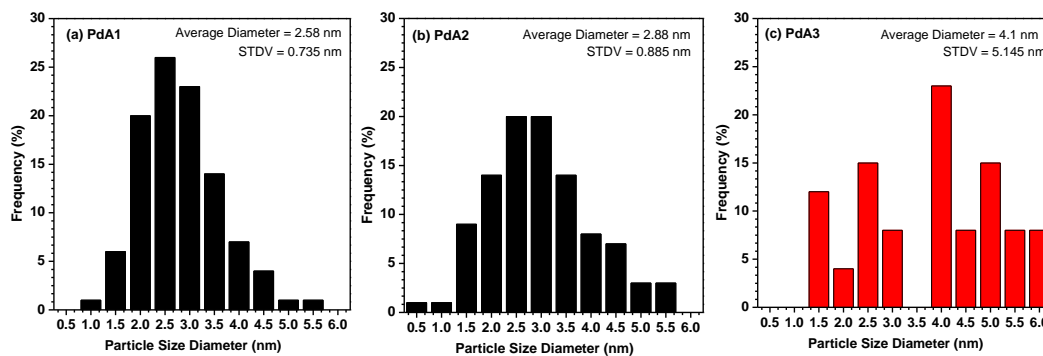

Figure 3. Particle size histogram for the Pd/TiO$_2$ catalysts prepared at different temperatures; a) 1 °C, b) 25 °C, and c) 50 °C
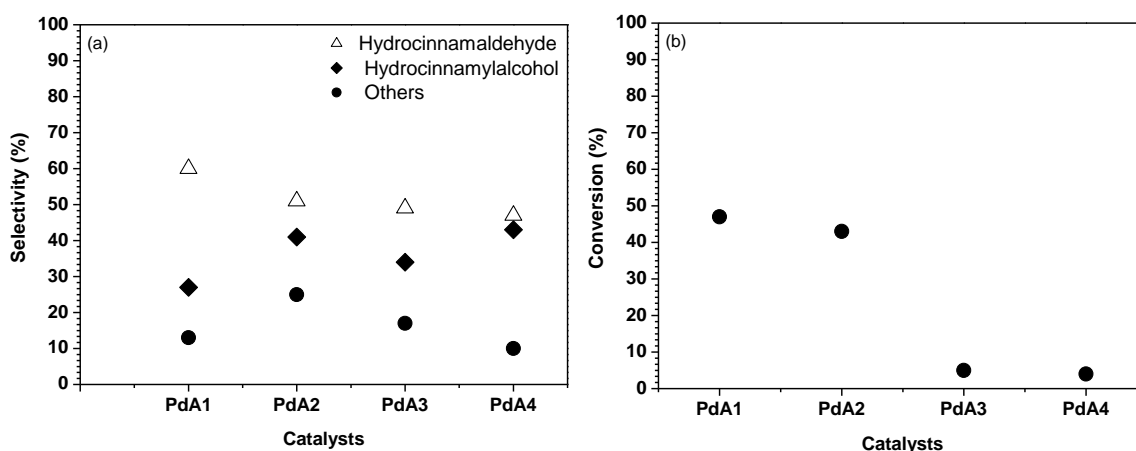
Figure 4. Plot of selectivity to hydrocinnamaldehyde and hydrocinnamyl alcohol (a) as a function of conversion (b) of Pd/TiO$_2$ prepared at 1°C
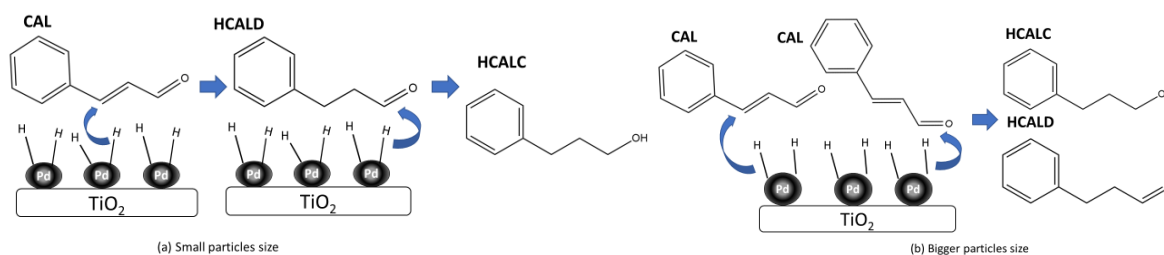

Figure 5. Schematic process of cinnamaldehyde hydrogenation on Pd/TiO$_2$ catalysts

Conclusion

The colloidal method for the synthesis of Pd nanoparticles on TiO$_2$ anatase with the various reduction temperatures produced Pd nanoparticles with tailored particle sizes in the range of 2.5 nm to 6 nm. Reducing the synthesis temperatures to 1 ^{o}C produced a narrow size of Pd nanoparticles, which exhibited high cinnamaldehyde conversion towards hydrocinnamaldehyde. Significant Pd particles agglomeration occurred when the synthesis was carried out at elevated temperatures. The enlargement of PdNP on TiO$_2$ reduced the conversion of cinnamaldehyde and the selectivity towards hydrocinnamaldehyde. Tailored synthesis of Pd nanoparticles controlled the active sites of Pd that allowed selective hydrogenation of cinnamaldehyde.

Acknowledgement

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